

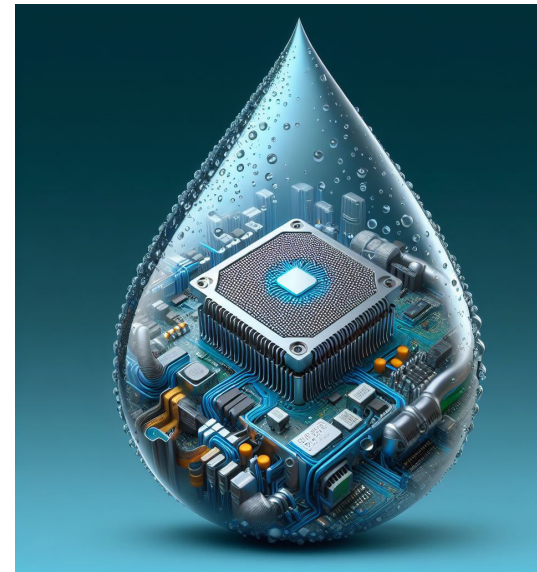
## Zitrec® EC 40

### Reduced electrical conductivity heat transfer fluid

Arteco's **Zitrec® EC 40** is an ethylene glycol (EG)-based heat transfer fluid designed for the cooling of servers and other electronic applications, specifically where reduced electrical conductivity next to freezing and boiling protection is required. Based on Organic Additive Technology (OAT), **Zitrec® EC 40** includes a corrosion inhibitor package of the highest quality.

As technologies such as AI<sup>1</sup> and ML<sup>2</sup> advance, there arises a demand for CPUs<sup>3</sup> and GPUs<sup>4</sup> with higher thermal design power and lower case temperatures. Liquid cooling eliminates the costs incurred for racks and power distribution units (PDU) and leads to a significant reduction in facility area. Furthermore, liquid cooling can remove server heat more effectively than air cooling.

**Zitrec® EC 40** provides an all-in-one solution for datacenter cooling systems and other electronic applications, offering not only freezing and boiling protection but also an excellent corrosion inhibition and reduced electrical conductivity.



## PRODUCT BENEFITS



### Electrical safety

- Effects of short circuit paths are minimized due to the reduced electrical conductivity
- Electrical conductivity remains low and stable over time



### Thermal properties

- Optimal heat capacity and thermal conductivity ensures an efficient and uniform heat transfer
- Low freezing point and high boiling point



### Material protection

- All round long-lasting protection to metals, especially copper, stainless steel and brass
- Compatible with common elastomers and thermoplastics
- Excellent stability inhibiting formation of insoluble deposits
- Superior oxidation and pH stability at high temperatures



### Environment and safety

- Carefully selected additives to minimise environmental impact
- Free from nitrites, borates and 2-EHA
- Contains a bitterant agent.

1 AI: Artificial Intelligence  
2 ML: Machine Learning  
3 CPU: Central Processing Unit  
4 GPU: Graphical Processing Unit

## Application

**Zitrec® EC 40** is designed as a liquid heat transfer medium for a wide range of applications where next to freezing and boiling protection also a reduced electrical conductivity is required. Some examples where **Zitrec® EC 40** is suitable for: liquid cooled Direct-to-Chip applications, HPC (High Performance Compute), Overclocking and Edge servers.



*Power Electronics*



*Edge Computing*



*Servers*



*High Performance Computing*

**Zitrec® EC 40** is available in various EG/water concentrations depending on the system requirements.

## Elastomer, plastic & metallic compatibility

**Zitrec® EC 40** has an improved elastomer, plastic & metallic compatibility:

- EPDM, PTFE, PVDF, NBR, HDPE, AFLAS, PFA, PPS, PPO, PEEK, PFPE/PTFE, ...
- Copper, Aluminium, (Stainless) Steel, Brass, ...

## Toxicity & safety

For toxicity information, safe handling and disposal of the product, we refer to the Safety Data Sheet. This product should not be used to protect the inside of drinking water systems.

This product contains denatonium benzoate as a bittering agent, which gives the product a bitter taste and creates a strong aversion to avoid accidental poisoning through ingestion.

## Colours

**Zitrec® EC 40** is available in the following colours:



Colour options upon request

## Packaging

Arteco's **Zitrec® EC 40** is available in the following packs:



**IBC**

## Contact details

Should you have a questions on Arteco's **Zitrec® EC 40**, available packages or colours or one of the other Arteco solutions, please do not hesitate to contact your local Area Sales Manager or send your inquiry to [info@arteco-coolants.com](mailto:info@arteco-coolants.com).

## Shelflife & Storage requirements

Arteco advises to test the fluid's electrical conductivity and pH before the product is added to the system as a standard practice, especially when the storage period has exceeded one year.

**Zitrec® EC 40** can be stored for 24 months at max. 30°C in unopened recipients without any effect on the product quality or performance. It is strongly recommended to use new, non-translucent containers and where possible with a UV filter. Direct sunlight and high temperatures can degrade the quality of the product.

**Zitrec® EC 40** should be stored above -20°C and below 30°C. Periods of exposure to temperatures above 35°C should be minimized.

## Handling instructions

Arteco advises to rinse the cooling system with **Zitrec® EC 40** or demineralised water with an electrical conductivity below 100 µS/cm prior to (re)fill. A full drain is required after rinsing.

To keep the electrical conductivity at a low level, **Zitrec® EC 40** should not be mixed with any other heat transfer fluids. Even minor additions will increase electrical conductivity and may affect safety and performance of **Zitrec® EC 40**.

As with any heat transfer fluid, the use of galvanised steel is not recommended for pipes or any other part of the storage/mixing installation and for packaging.

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**Addendum - Technical information**

**Chemical and Physical Properties Zitrec® EC 40\***

Property	Typical value	Unit	Specification
Appearance	Clear liquid		
Nitrite, borate, 2EHA	-		
Equilibrium boiling point	187	°C	ASTM D1120
Density (20°C)	1.112	kg/l	ASTM D5931
pH (20°C)	8.0		ASTM D1287
Electrical conductivity (25°C)	38	µS/cm	ASTM D1125
Refractive index	1.430		ASTM D1218
Kinematic viscosity (20°C)	17.3	mm <sup>2</sup> /s	ASTM D445
Sulfate	< 5	mg/kg	

\* Typical values

**Chemical and Physical Properties of Zitrec® EC 40 - 50% EG\***

	50 v%	Unit	Specification
Appearance	Clear liquid		
Freezing point	-37	°C	ASTM D1177
Equilibrium boiling point	111	°C	ASTM D1120
Chloride	< 5	mg/kg	
Sulfate	< 5	mg/kg	
Electrical conductivity	96	µS/cm	ASTM D1125
pH (20°C)	8.2		ASTM D1287
Density (20°C)	1.067	kg/l	ASTM D5931
Thermal conductivity (20°C)	0.42	W/mK	ASTM D7895
Specific heat (20°C)	3.31	kJ/kg.K	ASTM E1269

\* Typical values